

Vishal Pipes Limited

Nominal Outside Diameter	Mean Outside Diameter		Wall Thickness											
			Class 1 0.25 MPa		Class 2 0.4 MPa		Class 3 0.6 MPa		Class 4 0.80 MPa		Class 5 1.0 MPa		Class 6 1.25 MPa	
			Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
20	20.0	20.3	-	-	-	-	-	-	-	-	1.1	1.5	1.4	1.8
25	25.0	25.3	-	-	-	-	-	-	1.2	1.6	1.4	1.8	1.7	2.1
32	32.0	32.3	-	-	-	-	-	-	1.5	1.9	1.8	2.2	2.2	2.7
40	40.0	40.3	-	-	-	-	1.4	1.8	1.8	2.2	2.2	2.7	2.8	3.3
50	50.0	50.3	-	-	-	-	1.7	2.1	2.3	2.8	2.8	3.3	3.4	4.0
63	63.0	63.3	-	-	1.5	1.9	2.2	2.7	2.8	3.3	3.3	4.1	4.3	5.0
75	75.0	75.3	-	-	1.8	2.2	2.6	3.1	3.4	4.0	4.2	4.9	5.1	5.9
90	90.0	90.3	1.3	1.7	2.1	2.3	3.1	3.7	4.0	4.6	5.0	5.7	6.1	7.1
110	110.0	110.4	1.6	2.0	2.5	3.0	3.7	4.3	4.9	5.6	6.1	7.1	7.5	8.7
125	125.0	125.4	1.8	2.2	2.9	3.4	4.3	5.0	5.6	6.4	6.9	8.0	8.5	9.8
140	140.0	140.5	2.0	2.4	3.2	3.8	4.8	5.5	6.3	7.3	7.7	8.9	9.5	11.0
160	160.0	160.5	2.3	2.8	3.7	4.3	5.4	6.2	7.2	8.3	8.8	10.2	10.9	12.6
180	180.0	180.6	2.6	3.1	4.2	4.9	6.1	7.1	8.0	9.2	9.9	11.4	12.2	14.1
200	200.0	200.6	2.9	3.4	4.6	5.3	6.8	7.9	8.9	10.3	11.0	12.7	13.6	15.7
225	225.0	225.7	3.3	3.9	5.2	6.0	7.6	8.8	10.0	11.5	12.4	14.3	15.3	17.6
250	250.0	250.8	3.6	4.2	5.7	6.5	8.5	9.8	11.2	12.9	13.8	15.9	17.0	19.6
280	280.0	280.9	4.1	4.8	6.4	7.4	9.5	11.0	12.5	14.4	15.4	17.8	19.0	21.9
315	315.0	316.0	4.6	5.3	7.2	8.3	10.7	12.4	14.0	16.1	17.3	19.9	21.4	24.7
355	355.0	356.1	5.1	5.9	8.1	9.4	12.0	13.8	15.8	18.2	19.6	22.6	24.1	27.8
400	400.0	401.2	5.8	6.7	9.1	10.5	13.5	15.6	17.8	20.5	22.0	25.3	27.2	31.3